

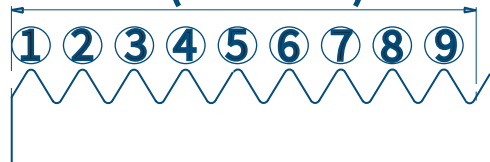


StockVis

Visserie , Fixations et Outillage

Table de conversion côtes pouces / mm

1" (25.4mm)



Dans cet exemple nous avons 9 filets au pouce

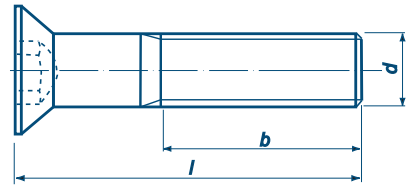
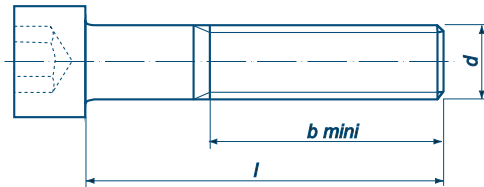
Ø		Pas Anglais 55° Nombre de filets au pouce		Pas américain 60° Nombre de filets au pouce	
Pouces	mm	BSW	BSF	UNC	UNF
N°4	2.8448			40	48
N°6	3.5025			32	40
N°8	4.1656			32	36
3/16	4.7625	24	32		
N°10	4.8260			24	32
N°12	5.4864			24	28
1/4	6.3500	20	26	20	28
5/16	7.9375	18	20	18	24
3/8	9.5250	16	20	16	24
7/16	11.1125	14	18	14	20
1/2	12.700	12	16	13	20
9/16	14.2875			12	18
5/8	15.8750	11	14	11	18
3/4	19.0500	10	12	10	16
7/8	22.2250	9	11	9	14
1"	25.4001	8	10	8	12
1"1/8	28.5751	7	9	7	12
1"1/4	31.7501	7	9	7	12
1"1/2	38.1001	6	8	6	12
1"3/4	44.4501			5	
2"	50.8002			4.5	



StockVis

Visserie , Fixations et Outillage

Table des longueurs de filetage pouces / mm



entièrement filée

l	d	N°6	N°8	N°10	1/4	5/16	3/8	7/16	1/2	5/8	3/4	7/8	1	1.1/4	1.1/2
"	mm	3.50	4.16	4.82	6.35	7.93	9.52	11.11	12.70	15.87	19.05	22.22	25.40	31.75	38.10
1/4	6.35														
3/8	9.52														
1/2	12.70														
5/8	15.87														
3/4	19.05														
7/8	22.22														
1	25.40														
1 1/4	31.75		22.2	22.2											
1 1/2	38.10		28.6	28.6	25.4										
1 3/4	44.45		22.2	22.2	31.7	28.6	31.7								
2	50.80		28.6	28.6	25.4	35	38.1	35							
2 1/4	57.15			22.2	31.7	28.6	31.7	41.2	38.1						
2 1/2	63.50			28.6	25.4	35	38.1	35	44.4	44.4					
2 3/4	69.85				31.7	28.6	31.7	41.2	50.8	50.8					
3	76.20				25.4	35	38.1	35	38.1	57.1	50.8				
3 1/4	82.55				31.7	28.6	31.7	41.2	44.4	44.4	57.1	57.1			
3 1/2	88.90				25.4	35	38.1	35	50.8	50.8	63.5	63.5	63.5		
4	101.6				25.4	35	38.1	35	44.4	44.4	50.8	76.2	76.2	79.4	
4 1/2	114.3					35	38.1	35	38.1	57.1	63.5	63.5	63.5	79.4	
5	127								50.8	50.8	50.8	76.2	76.2	79.4	95.3
5 1/2	139.7								44.4	44.4	63.5	63.5	63.5	79.4	95.3